With this project, the team is able to achieve two important outcome:

1) Standardized the equipment signal system (tapping location, and 0 delay) for unscheduled down scenario by benchmarking the golden setup.
2) Perform early triggering with any abnormal deviation observed in the OEE report

This gives the factory and operation the confidence that the equipment is under perfect synchronization following standard machine setup governance, realistic capacity planning and accurate actual performance measurement. This help the team to achieve the right decision on investiment avoidance of 510K Euro.

Conclusion

This Synchronization Systematic allows various functional departments of Industrial Engineers, Equipment Engineers, Planners and Operation to align better alignment on equipment performance and capacity commitment following the agreed standard systematic.

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