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Appendix 1

	Publication	Qual	ity Cont	rol Cha	art Typ	oe / SP	C Tool			
Integration Method/Solution Procedure	(Author(s), Year)	X-Bar Chart	MEWMA	EWMA	Time-Between-	Adaptive Shewart	Other	Economic	Application Quality Monitoring Purpose	Maintenance Policy Employed
Hooke and Jeeves algorithm	(Abouei Ardakan et al., 2015)		x					Yes	Production System Process Quality - Equipment Deterioration	Planned Maintenance Reactive Maintenance
Dancun (1956) approach with Maintenance Cost Parameters	(Pandey et al., 2011)	x						Yes	Production System Quality Characteristic	Block Replacement Policy
Markove Chain (7 States)	(Panagiotido u et al., 2009)					x		Yes	Production System Process Quality	Condition Based Maintenance
Dancun (1956) approach with Maintenance Cost Parameters	(Ching et al., 2009)	x						Yes	Production System Product Quality	Preventive Maintenance
Basic Input-Output Integration	(Azizi, 2015)						x SPC	No	Production System Product Quality, Productivity, etc	Autonomous Maintenance

Table 1: A Summary of the Literature review on SPC-Maintenance Models

		Publication	Quality Control Chart Type / SPC Tool	Ec		
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Integration Method/Solution Procedure	(Author(s), Year)	X-Bar Chart	MEWMA	EWMA	Time-Between-	Adaptive Shewart	Other		Application Quality Monitoring Purpose	Maintenance Policy Employed
Proposed Framework of integrated variables, and models	(Lu et al., 2016)						x Quality Improvement	Yes	Production System - Product Quality- Machine Reliability	Preventive Maintenance Decision Making
discrete-time Markov Chain	(Xiang, 2013)	x						Yes	Production System Product Quality	age based preventive maintenance (Imperfect)
Combined Mathematics and Simulation Based Modeling framework	(Bouslah, 2017)						X Quality Control (Inspection)	Yes	Production System Product Quality - Machine Reliability	Age Replacement Policy
Methodological Approach (Procedure)	(Lesage, et al., 2012)	x						Yes	Production System Quality Parameters	Quality Based Maintenance Policy
Optimization of different models and the combination model	(Panagiotidou, 2012)						X General Standard Control Chart	Yes	Production System Quality Parameters	Preventive Maintenance Corrective Maintenance Minimal Maintenance

Publication	Quality Control Chart Type / SPC Tool	Econ	Application Quality	
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Integration Method/Solution Procedure	(Author(s), Year)	X-Bar Chart	MEWMA	EWMA	Time-Between-	Adaptive Shewart	Other		Monitoring Purpose	Maintenance Policy Employed
Mathematical Model	(Deloux <i>,</i> 2009)						x (SPC) Classical Control Chart	Yes	Production System Quality Parameter	Condition Based Maintenance
bi-objective optimization: Quality and maintenance- related cost minimization criterion along with a long-run expected availability maximization criterion and constraints.	(Tasias, & Nenes, 2017)					x		Yes	Production System Process Qaulity	Preventive Maintenance Corrective Maintenance
General framework of integration between quality inspection and maintenance	(Kurniati et al., 2015)						X Quality Inspection	No	Production System Quality Characteristic	Preventive Maintenance Corrective Maintenance
Genetic algorithm	(Yin et al., 2015)	x						Yes	Production System Product Quality	Predictive Maintenance Preventive Maintenance Corrective Maintenance
Continuous time Markov Chain (5 States)	(Liu et al., 2013)	x						Yes	Production System Product Quality- Machine Deterioration	Condition Based Maintenance

Publication Quality Control Chart Type / SPC M Application Tool S Quality

Integration Method/Solution Procedure	(Author(s), Year)	X-Bar Chart	MEWMA	EWMA	Time-Between-	Adaptive Shewart	Other		Monitoring Purpose	Maintenance Policy Employed
Optimization using pattern search technique of Hooke and Jeeves	(Ben-Daya, 1999)	x						Yes	Production System Product Quality	Preventive Maintenance
Taguchi loss functions	(Chen & Yu, 2011)	x						Yes	Production System Product Quality	Preventive Maintenance
Genetic algorithm	(Charongrattanasakul, and Pongpullponsak, 2011)			x				Yes	Production System Product Quality	Planned Maintenance Reactive Maintenance Compensatory Maintenance
Hooke and Jeeves Search Technique - Mathematical Models	(Lee, & Rahim, 2001)	x						Yes	Production System Product Quality	Age Replacement Policy
Hooke and Jeeves pattern search algorithm	(Linderman et al., 2005)	x Other Control Charts can also be used						Yes	Production System Equipment Deterioratio n	Planned Maintenance Reactive Maintenance

Publication	Quality Control Chart Type / SPC	Ecc	Application	
· upituliti	ΤοοΙ	5 S	Quality	

Integration Method/Solution Procedure	(Author(s), Year)	X-Bar Chart	MEWMA	EWMA	Time-Between-	Adaptive Shewart	Other		Monitoring Purpose	Maintenance Policy Employed
Simulation Optimization Approach	(Cassady et al., 2000	x						Yes	Production System Product Quality	Age Replacement Policy
Mathematical Model (6 Scenarios)	(Mehrafrooz , & Noorossana, 2011)	x						Yes	Production System Product Quality	Planned Maintenance Reactive Maintenance Compensatory Maintenance
Grid-search approach	(Zhou, & Zhu, 2008)	x Other Contr ol Charts can also be used						Yes	Production System Equipment Deterioratio n	Planned Maintenance Reactive Maintenance Compensatory Maintenance
Mathamatical Model Framework (8 scenarios) Taguchi loss function	(Zhong and Ma, 2014)						x Shewhar t individu al- residual joint control chart	Yes	Production System Equipment Deterioratio n	Planned Maintenance Reactive Maintenance Compensatory Maintenance
Procedure	(Alsyouf et al., 2016)				x			No	Repairable Systems System Reliability	Age Replacement Policy
Hooke and Jeeves Search Technique	(Ben-Daya and Rahim, 2000)	x						Yes	Production System Product Quality	Preventive Maitnenance
Mathematical Model	(Michael & Xie., 2008)				x				Maintained Systems System Lifetime	Planned Maintenance Reactive Maintenance